

ENVIRONMENTAL COMPARISON CHART

Mineral Paper, Virgin Pulp Paper and Recycled Pulp Paper

| Material | Production (MT) | Wood Use (MT) ¹ | Trees Cut ¹ | Energy (BTU) | CO₂ Equivalent (MT)⁴ | Water Consumption (Gallons) | Solid Waste (MT) |
|-----------------------|--------------------|-------------------------------|------------------------|-------------------------|-------------------------|--------------------------------|---------------------|
| 100% Virgin Paper | 1 | 2.7 | 20 | 19,315,100² | 1.5 | 15,658 ⁵ | 0.15 ⁷ |
| 100% Recycled Paper | 1 | 0 | 0 | 17,934,920 ² | 1.4 | 5,842 ⁵ | 0.19 ⁷ |
| Stone Paper® material | 1 | 0 | 0 | 2,968,563 ³ | 0.6 | 0 _e | 08 |

^{*}Data table is based on a per metric ton basis. Some figures have been converted to metric system.

1. Trees cut: Assume tree is 6-8 inches in diameter, 40ft tall, is mix of hardwood and softwood. (Reference: www.papercalculator.org)

3 tons of wood = about 20trees; 3 ton = 2.7 metric tons

Wood Use: Average tons of trees used to produce 1 ton of final paper sourced from: Paper Task Force, Table 15, pg. 121, 2002, http://goo.gl/Wu4Cd

- 2. Paper energy is based on average energy purchased during manufacturing process, sourced from: Paper Task Force, C-2, pg. 131, 2002, http://goo.gl/Wu4Cd
- 3. Please refer to "[CALCULATION BREAKDOWN] ENERGY CONSUMPTION" page for calculations of mineral paper energy usage.
- 4. Please See "[CALCULATION BREAKDOWN] CO2RELEASE" page
- 5. Paper water consumption is based on average effluent flow during manufacturing process, sourced from: Paper Task Force, Table C-4, pg. 133, 2002, http://goo.gl/Wu4Cd
- 6. Mineral Paper Water Consumption: Circulating 27 gallons of water, which is reutilized for cooling machines only,
- 7. Paper solid waste is based on average solid waste output during manufacturing process, sourced from: Paper Task Force, Table C-1, pg. 130 2002, http://goo.gl/Wu4Cd
- 8. Mineral Paper waste is 100% recycled in-house to make more stone paper!

^{*100%} Recycled paper calculations do not include trees cut and wood used for making original virgin paper or take into account for degrading fiber quality.

ENVIRONMENTAL COMPARISON CHART

| Replacing 1 MT of Virgin Pulp Paper with 1 MT of Stone Paper® Material | | | | |
|--|----------------|--|--|--|
| Trees Saved | 20 Trees | Equivalent to the oxygen released for 40 people to breathe | | |
| Energy Saved | 16,346,537 BTU | Equivalent to 66 days of energy use for an average U.S. household | | |
| CO ₂ Emission Saved | 900 Kilograms | Equivalent to the CO ₂ emission from a car driven 3.7 times around the circumference of the Earth or emission from 37 home barbeque propane cylinders | | |
| Water Saved | 15,658 Gallons | Equivalent to the water used for taking a shower for 74.6 hours or 3,131 office dispenser bottles | | |
| Solid Waste | 150 Kilograms | Equivalent to 6.6 full large trash bags | | |

^{*}For calculations please refer to the "Equivalents" page.

ENVIRONMENTAL COMPARISON CHART

| Replacing 1 MT of Recycled Pulp Paper with 1 MT of Stone Paper [®] Material | | | | |
|--|----------------|--|--|--|
| Energy Saved | 14,966,357 BTU | Equivalent to 61 days of energy use for an average U.S. household | | |
| CO ₂ Emission Saved | 800 Kilograms | Equivalent to the CO ₂ emission from a car driven 3.5 times around the circumference of the Earth or emission from 28 home barbeque propane cylinders | | |
| Water Saved | 5,842 Gallons | Equivalent to the water used for taking a shower for 27.8 hours or 1168 office dispenser bottles | | |
| Solid Waste | 190 Kilograms | Equivalent to 8.4 full large trash bags | | |

^{*}For calculations please refer to the "Equivalents" page.

[CALCULATION BREAKDOWN] ENERGY CONSUMPTION

ENERGY CONSUMPTION FOR PRODUCING 1 MT OF STONE PAPER® MATERIAL

| Item | Electricity Consumption | Oil Consumption | Total Energy (BTU) |
|-----------------|-------------------------|-----------------|-----------------------|
| Amount | 750 kWh | 10 kg | |
| Conversion Rate | 3412.14163 ¹ | 40,946² | |
| Total Energy | 2,559,106 | 409,457 | 2,968,563 |

^{1. 1} kWh = 3412.14163 BTU sourced from: Google, http://goo.gl/WI1LN

| Double Check with kWh Conversion | | | | | |
|----------------------------------|-----|------------|--|--|--|
| Electricity Oil Total | | | | | |
| (kWh/MT) (kWh/MT) (kWh/MT) | | | | | |
| 750 | 120 | <u>870</u> | | | |

□870 kWh converts to 2,968,563 BTU

Therefore, producing 1 MT of Stone Paper® material requires 2,968,563 BTU of energy

^{2. 1} kg oil = 12 kWh sourced from: ENS, http://goo.gl/UGS2T

[CALCULATION BREAKDOWN] CO2 RELEASE

CO2 EQUIVALENT RELEASE FOR PRODUCING 1 MT OF STONE PAPER® MATERIAL

| Item | Energy Consumption | Oil Consumption | Total |
|--|--------------------|-----------------|-------|
| Amount | 750 kWh | 10 kg | |
| Conversion Rate | 1 | 12 ¹ | |
| Energy (kWh) | 750 | 120 | 870 |
| CO ₂ Equivalent ² (MTCO ₂) | 0.529 | 0.085 | 0.6 |

^{1. 1} kg oil = 12 kWh sourced from: ENS, http://goo.gl/UGS2T

2. CO₂ Equivalent conversion utilizes the EPA Greenhouse Gas Equivalent Calculator: http://goo.gl/CF9u

Therefore, the total CO₂ output is <u>0.6 MT CO₂</u>

| CO ₂ EQUIVALENT RELEASE FOR PRODUCING 1 MT OF PAPER | | | | | |
|---|-------|-----|--|--|--|
| Item CO ₂ Equivalent CO ₂ Equivalent (IbsCO ₂) (MTCO ₂) | | | | | |
| Paper virgin | 3,313 | 1.5 | | | |
| Paper recycled | 3,178 | 1.4 | | | |

^{*}Virgin Paper and Recycled Paper based on Average GHG output during manufacturing, data sorced from: Paper Task Force, Table-C-3, pg. 132, 2002, http://goo.gl/Wu4Cd

The total CO₂ output for virgin and recycled paper respectively is 1.5MT CO₂ and 1.4MT CO₂

STONE PAPER® MATERIAL

| Energy Use for Average U.S. Household (BTU's) | | | | | |
|---|--|--|--|--|--|
| per Year per Day per MT | | | | | |
| Energy use for average household (BTU) 90,000,000 246,575 | | | | | |
| Energy use to produce 1 MT of Stone Paper® Material 2,968,563 | | | | | |
| Equivalent to 12 days of energy use for an average U.S. household | | | | | |

^{*}Yearly energy use for average household in 2009 sourced from US EIA website, http://goo.gl/yIIIx

^{*}Numbers are rounded to the nearest digit

| CO ₂ Emissions for an Average Car (MT) | | | | | |
|---|---|-------|---------|--|--|
| per Year per Day per Hour per MT | | | | | |
| CO ₂ emissions for average car (MT) | 5 | 0.014 | 0.00058 | | |
| CO ₂ emission to produce 1 MT of Stone Paper® Material | | | | | |

CO₂ equivalent to an average car driven for 1,034.48 hours

1,034.48 hours is equivalent to an average car driving at 60 mph driven 62,068.8 miles

62,068.8 miles is equivalent to driving around the world 2.5 times

CO₂ emissions from 25.6 propane cylinders used for home barbeques

^{*}CO2 emissions for propane cylinders are based on 1,353lbs or 0.614MT, Sourced from: EPA GHG Calculator, http://goo.gl/XkrWy

| Hours of Shower Time for Water Usage | | | | |
|---|------|--|--|--|
| Gallons | | | | |
| Average water use for a 5 min shower | 17.5 | | | |
| Water use for a 1 min shower | 3.5 | | | |
| Average water use for a 1 hr shower | 210 | | | |
| Water use for 1 MT of Stone Paper® material | 0 | | | |
| Average hours of shower time | 0 | | | |

^{*}Average water use for 5 min of shower time is sourced from: US EPA website, http://goo.gl/Zo8qY

^{*}CO₂ emissions for an average car sourced from: Paper Calculator, www.papercalculator.org

^{*}Equatorial circumference of the world is: 40,075.017km or 24,901.5miles sourced from: Wikipedia, http://en.wikipedia.org/wiki/Earth

VIRGIN PULP PAPER

| Energy Use for Average U.S. Household | | | | | |
|---|--|--|--|--|--|
| per Year per Day per MT | | | | | |
| Energy use for an average household (BTU) 90,000,000 246,575 | | | | | |
| Energy use to produce 1 MT of Virgin Pulp Paper 19,315,100 | | | | | |
| Equivalent to 78 days of energy use for an average U.S. household | | | | | |

^{*}Yearly energy use for average household in 2009 sourced from US EIA website, http://goo.ql/ylllx

^{*}Numbers are rounded to the nearest digit

| CO ₂ Emissions for Average Car (MT) | | | | | | |
|---|---|-------|---------|--|--|--|
| per Year per Day per Hour MT | | | | | | |
| CO ₂ emissions for an average car (MT) | 5 | 0.014 | 0.00058 | | | |
| CO ₂ emission to produce 1 MT of Virgin Pulp Paper | | | | | | |

CO₂ equivalent to an average car driven for 2,586.21 hours

2,586.21 hours is equivalent to an average car driven at 60 mph for 158,172.60 miles

158,172.60 miles is equivalent to driving around the world 6.2 times

CO₂ emissions from 62.5 propane cylinders used for home barbeques

^{*}CO2 emissions for propane cyliniders are based on 3,313lbs or 1.5MT, Sourced from: EPA GHG Calculator, http://goo.gl/XkrWy

| Hours of Shower Time for Water Usage | | | |
|---|---------|--|--|
| | Gallons | | |
| Average water use for a 5 min shower | 17.5 | | |
| Water use for a 1 min shower | 3.5 | | |
| Average water use for a 1 hr shower | 210 | | |
| Water use for 1 MT of Virgin Pulp Paper | 15,658 | | |
| Average hours of shower time | 74.6 | | |

^{*}Average water use for 5 min of shower time is sourced from: US EPA website, http://goo.gl/Zo8qY

^{*}CO₂ emissions for an average car sourced from: Paper Calculator, www.papercalculator.org

^{*}Equatorial circumference of the world is: 40,075.017km or 24,901.5miles sourced from: Wikipedia, http://en.wikipedia.org/wiki/Earth

RECYCLED PULP PAPER

| Energy Use for Average U.S. Household | | | | | |
|---|------------|---------|------------|--|--|
| | per Year | per Day | per MT | | |
| Energy use for an average household (BTU) | 90,000,000 | 246,575 | | | |
| Energy use to produce 1 MT of Recycled Pulp Paper | | | 17,934,920 | | |
| Equivalent to 73 days of energy use for an average U.S. household | | | | | |

^{*}Yearly energy use for average household in 2009 sourced from US EIA website, http://goo.gl/yIIIx

^{*}Numbers are rounded to the nearest digit

| CO ₂ Emissions for Average Car (MT) | | | | | | |
|---|----------|---------|----------|-----|--|--|
| | per Year | per Day | per Hour | MT | | |
| CO ₂ emissions for an average car (MT) | 5 | 0.014 | 0.00058 | | | |
| CO ₂ emission to produce 1 MT of Recycled Pulp Paper | | | | 1.4 | | |

CO₂ equivalent to an average car driven 2,413.79 hours

2,413.79 hours is equivalent to an average car driven at 60 mph for a distance of 144,827.4 miles

144,827.4 miles is equivalent to driving around the world 5.8 times

CO₂ emissions from 58.3 propane cylinders used for home barbeques

^{*}CO2 emissions for propane cylinders are based on 3,178lbs or 1.4MT, Sourced from :EPA GHG Calculator, http://goo.gl/XkrWy

| Hours of Shower Time for Water Usage | | | |
|---|---------|--|--|
| | Gallons | | |
| Average water use for a 5 min shower | 17.5 | | |
| Water use for a 1 min shower | 3.5 | | |
| Average water use for a 1 hr shower | 210 | | |
| Water use for 1 MT of Recycled Pulp Paper | 5,842 | | |
| Average hours of shower time | 27.8 | | |

^{*}Average water use for 5 min of shower time is sourced from: US EPA website, http://goo.gl/Zo8qY

^{*}CO₂ emissions for an average car sourced from: Paper Calculator, www.papercalculator.org

^{*}Equatorial circumference of the world is: 40,075.017km or 24,901.5miles sourced from: Wikipedia, http://en.wikipedia.org/wiki/Earth

OTHER EQUIVALENTS

"One large tree can provide a supply of oxygen for two people."

*Quote Sourced from American Forests.org, http://goo.gl/YxPE1

Larger dispenser bottles in the US is about 5 gallons

*Sourced from Wikipedia, 2.1 Bottle, http://goo.gl/DN8Bh

"The Glad bag held about 50 pounds."

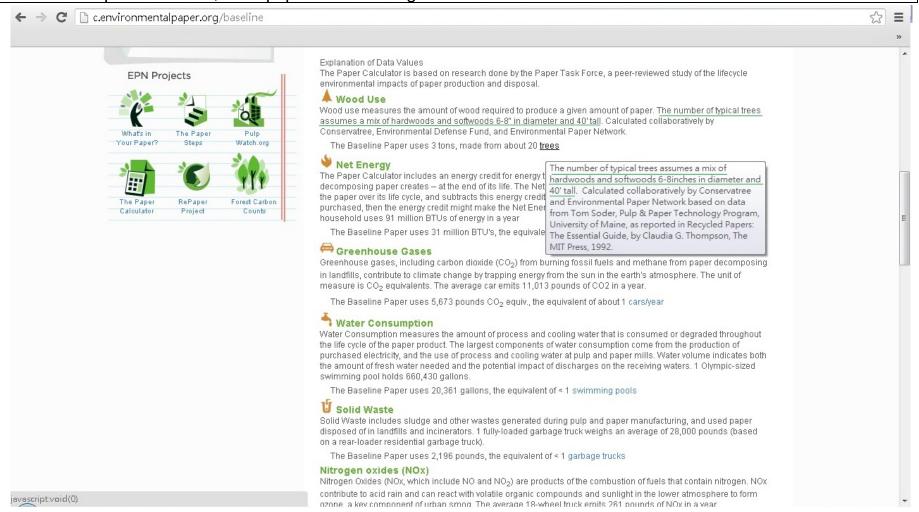
*Sourced from 6abc.com, Consumer Reports: Testing garbage bags, May 10, 2012, http://goo.gl/N91WB

[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

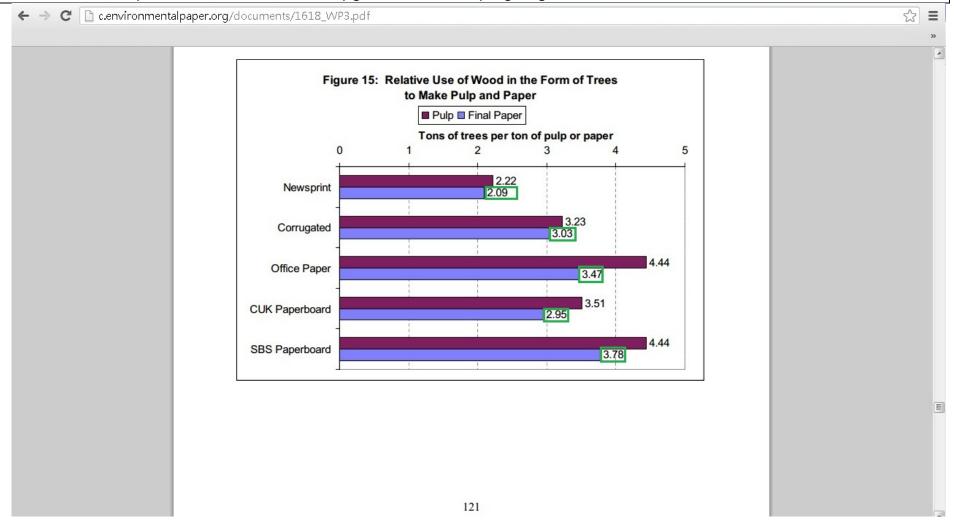
ENVIRONMENTAL COMPARISON CHART TAB REFERENCES

Trees Cut: Assume tree is 6-8inches in diameter, 40ft tall, is mix of hardwood and softwood, 3 tons of wood = about 20 trees

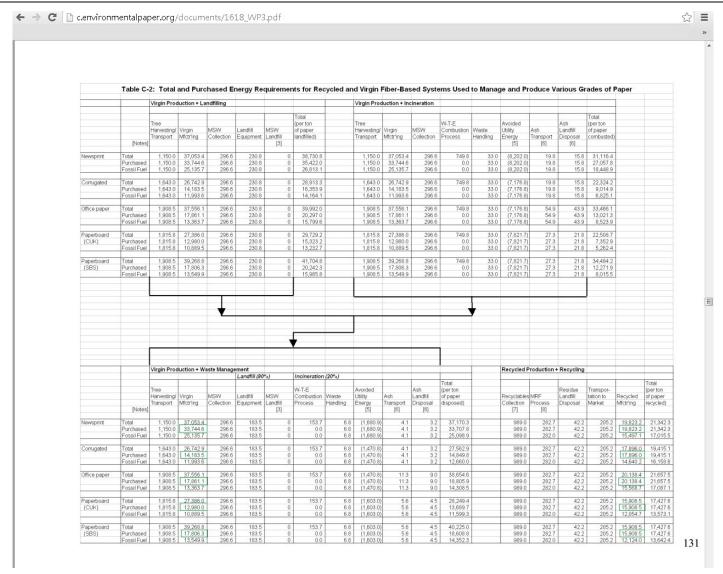
Sourced from Paper Calculator, www.papercalculator.org



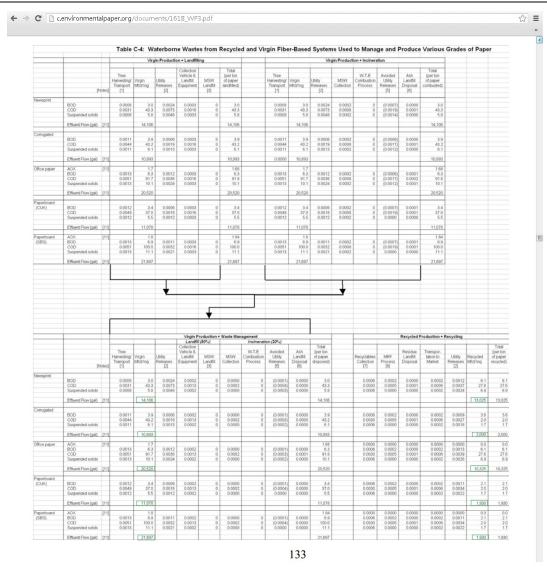
Wood Use: Average tons of trees used to produce 1 ton of final paper Sourced from Paper Task Force, Table 15, pg. 121, 2002, http://goo.gl/Wu4Cd



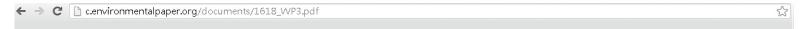
Paper energy is based on average energy purchased during manufacturing process Sourced from Paper Task Force, C-2, pg. 131, 2002, http://goo.gl/Wu4Cd

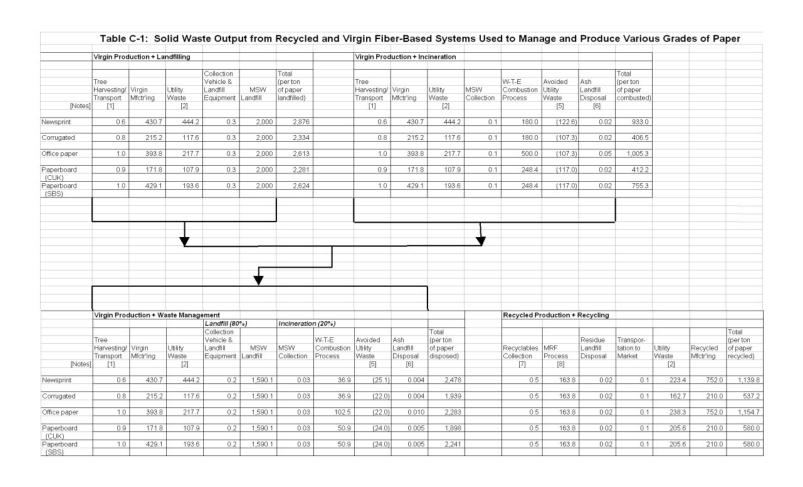


Paper water consumption is based on average effluent flow during manufacturing process Sourced from Paper Task Force, Table C-4, pg. 133, 2002, http://goo.gl/Wu4Cd



Paper solid waste is based on average solid waste output during manufacturing process Sourced from Paper Task Force, Table C-1, pg. 130, 2002, http://goo.gl/Wu4Cd



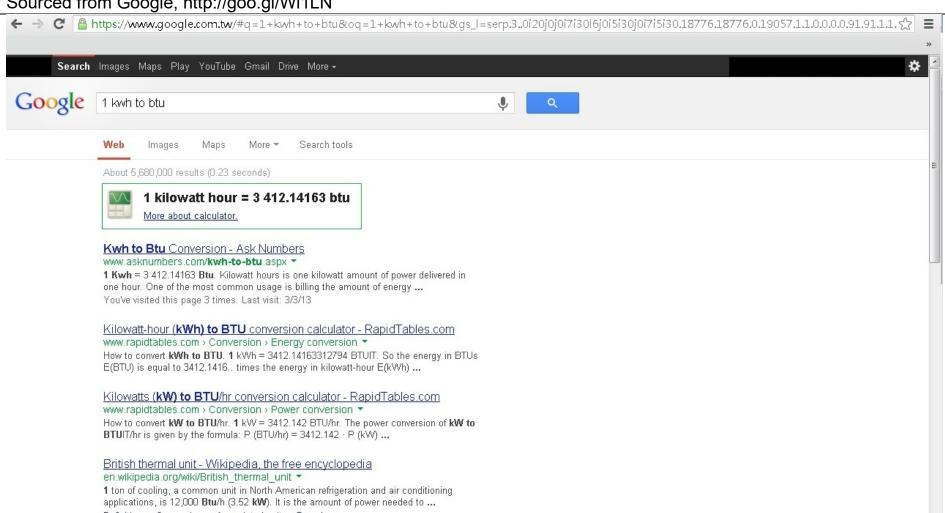


[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

ENERGY TAB REFERENCES

1 kWh = 3412.14163 BTU

Sourced from Google, http://goo.gl/WI1LN



1 kg oil = 12 kWh Sourced from ENS, http://goo.gl/UGS2T

← → C 🗋 www.euronuclear.org/info/encyclopedia/f/fuelcomparison.htm





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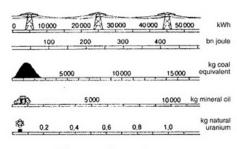
Fuel comparison

Disclaimer

44 scroll **

With a complete combustion or fission, approx. 8 kWh of heat can be generated from 1 kg of coal, approx. 12 kWh from 1 kg of mineral oil and around 24,000,000 kWh from 1 kg of uranium-235. Related to one kilogram, uranium-235 contains two to three million times the energy equivalent of oil or coal. The illustration shows how much coal, oil or natural uranium is required for a certain quantity of electricity. Thus, 1 kg natural uranium - following a corresponding enrichment and used for power generation in light water reactors - corresponds to nearly 10,000 kg of mineral oil or 14,000 kg of coal and enables the generation of 45,000 kWh of electricity.

Webmaster



Comparison of the input volumes of various primary energy carriers for the generation of a certain quantity of electricity

back



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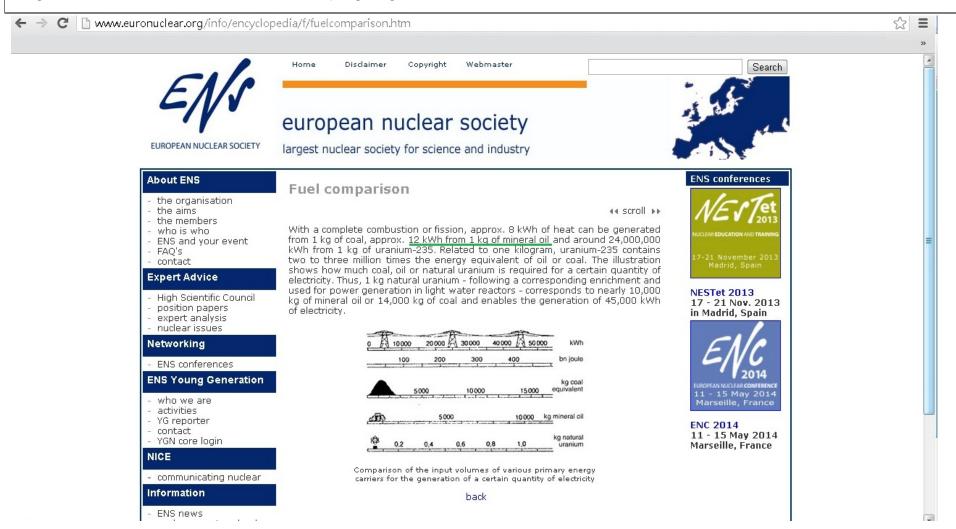


ENC 2014 11 - 15 May 2014 Marseille, France

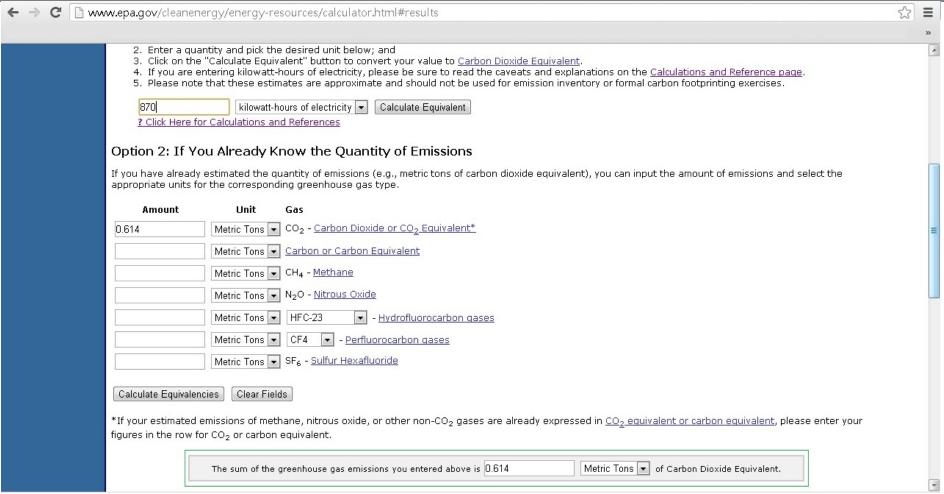
[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

ENERGY TAB REFERENCES

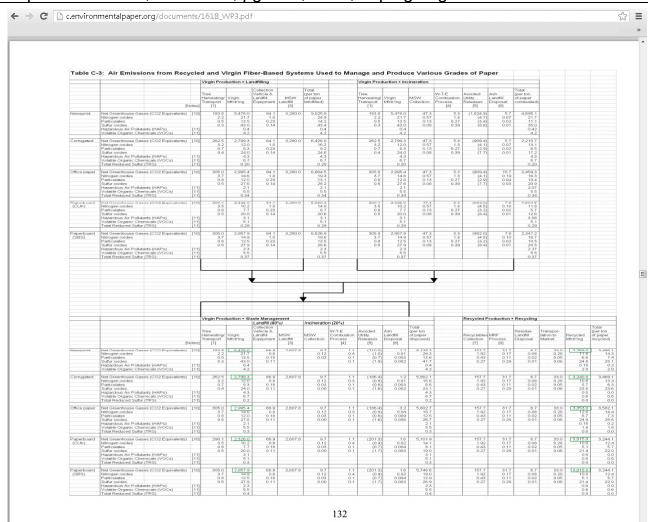
1 kg oil = 12 kWh sourced from: ENS, http://goo.gl/UGS2T



CO2 equivalent conversion utilizes the EPA greenhouse gas equivalent calculator Sourced from EPA GHG Calculator, http://goo.gl/CF9u



Virgin paper and recycled paper based on average GHG output during manufacturing. Data sourced from: Paper Task Force, Table-C-3, pg. 132, 2002, http://goo.gl/Wu4Cd



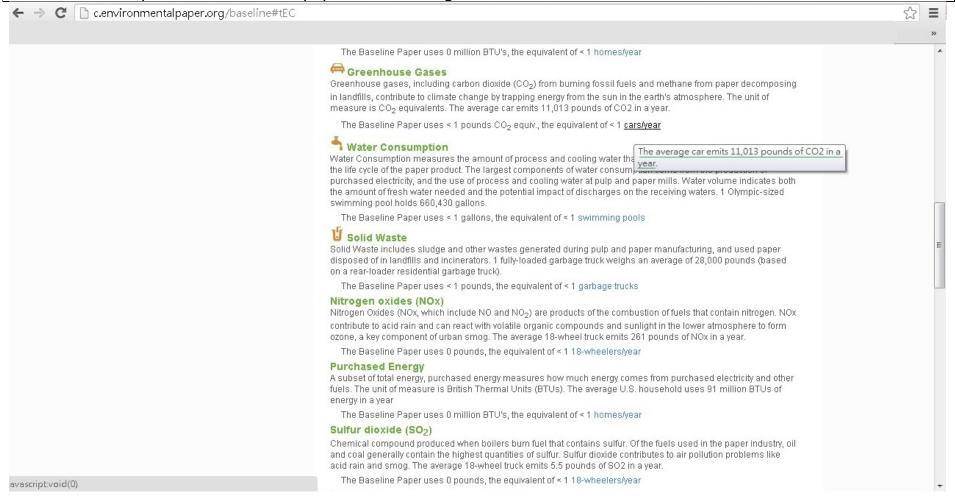
[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

EQUIVALENTS TAB REFERENCES - RECYCLED PULP PAPER

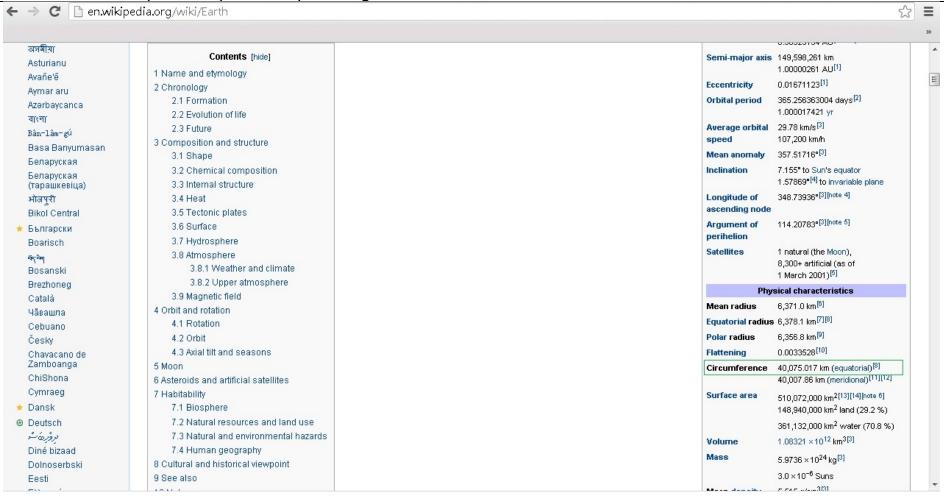
The average U.S. household consumed 90 million BTU in 2009. Sourced from US EIA website, http://goo.gl/yIIIx



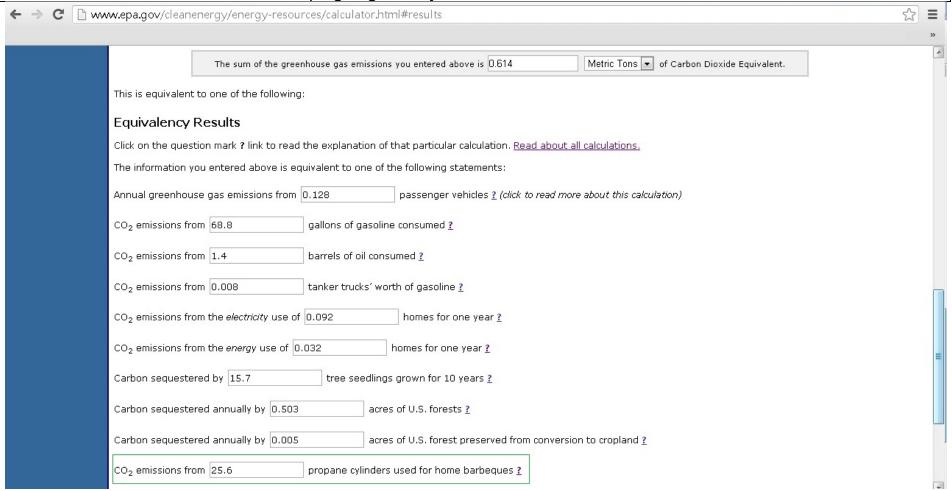
The average car emits 11,013 pounds (or 5 MT) of CO₂ in a year. Sourced from Paper Calculator, www.papercalculator.org



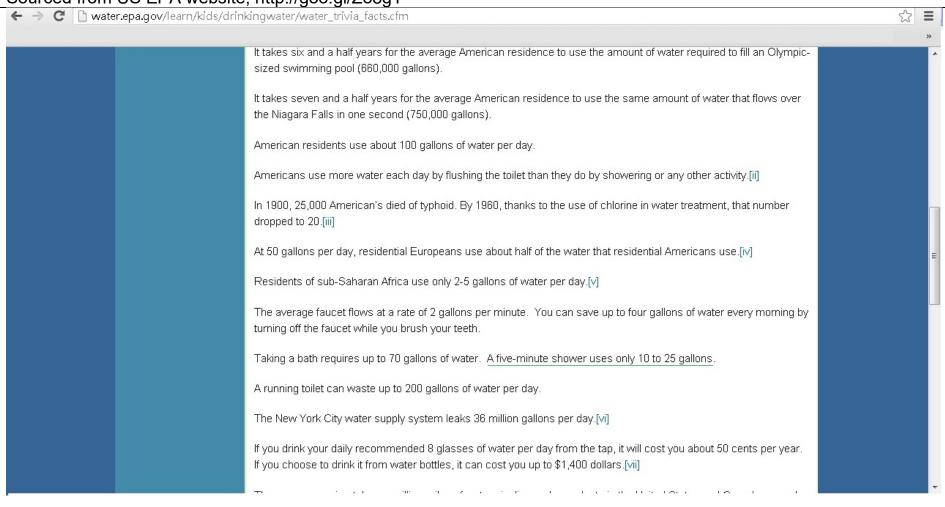
Equatorial circumference of Earth is 40,075.017 km or 24,901.5 miles. Sourced from Wikipedia, http://en.wikipedia.org/wiki/Earth



CO2 emissions based on 1,353lbs or 0.614MT is equivalent to 25.6 home barbeque propane cylinders. Sourced from EPA GHG Calculator, http://goo.gl/XkrWy



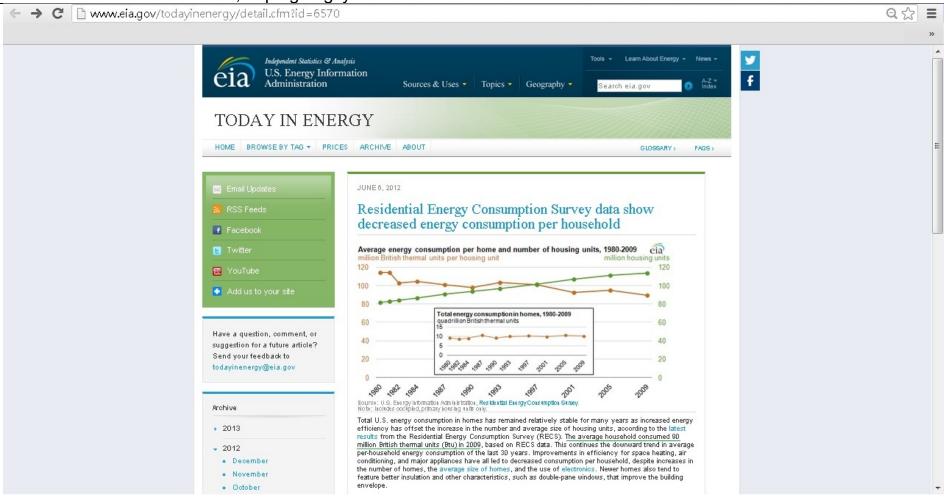
Average water use for 5 min of shower time is 10 to 25 gallons. Sourced from US EPA website, http://goo.gl/Zo8gY



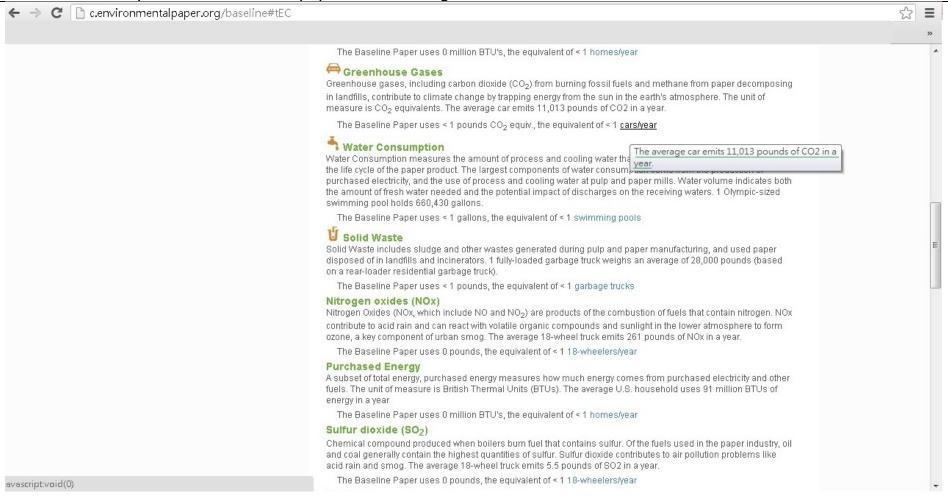
[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

EQUIVALENTS TAB REFERENCES - VIRGIN PULP PAPER

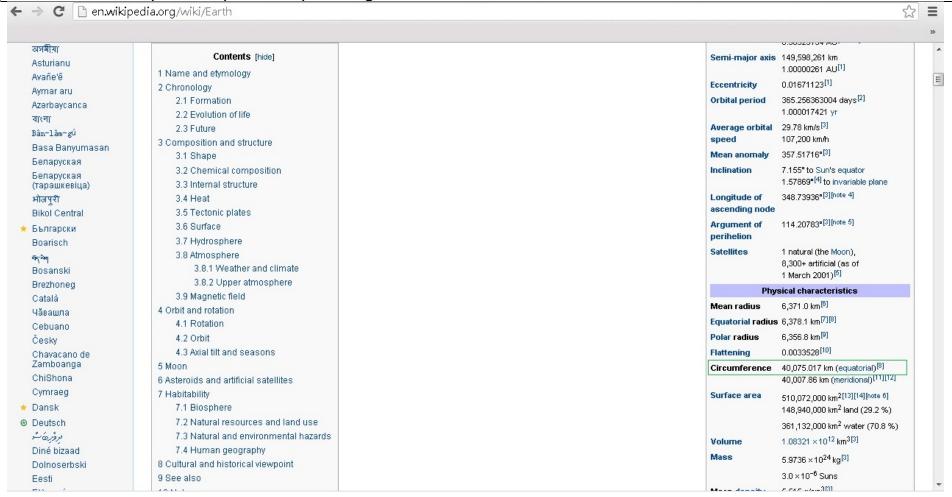
The average U.S. household consumed 90 million BTU in 2009. Sourced from US EIA website, http://goo.gl/yIIIx



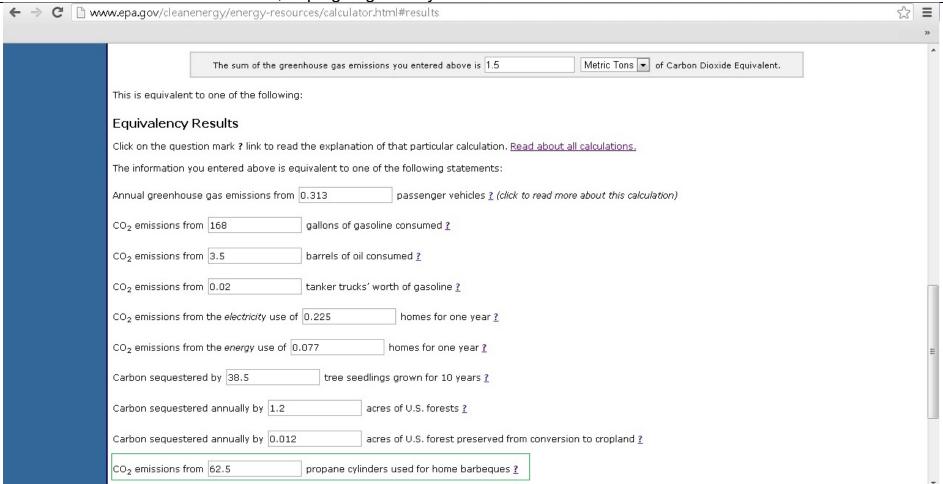
The average car emits 11,013 pounds (5 MT) of CO₂ in a year. Sourced from Paper Calculator, www.papercalculator.org



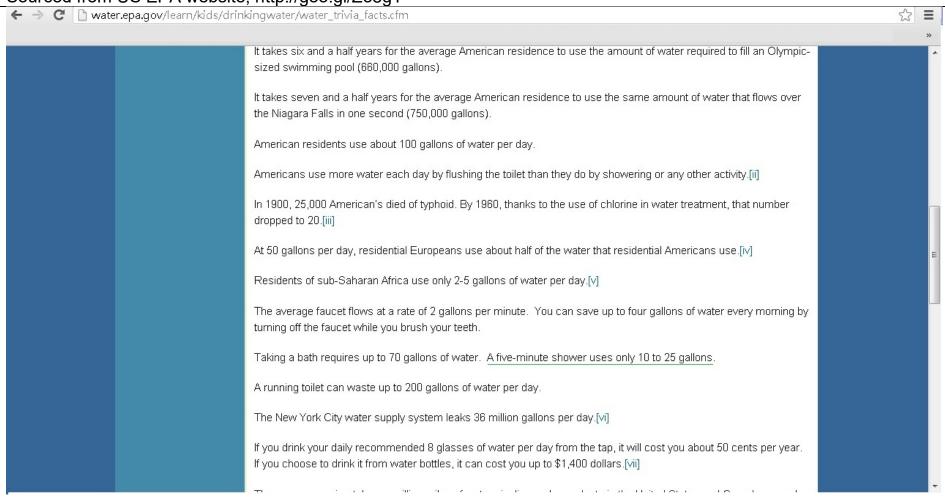
Equatorial circumference of Earth is 40,075.017 km or 24,901.5 miles. Sourced from Wikipedia, http://en.wikipedia.org/wiki/Earth



CO2 emissions based on 3,313lbs or 1.5MT is equivalent to 62.5 home barbeque propane cylinders. Sourced from EPA GHG Calculator, http://goo.gl/XkrWy



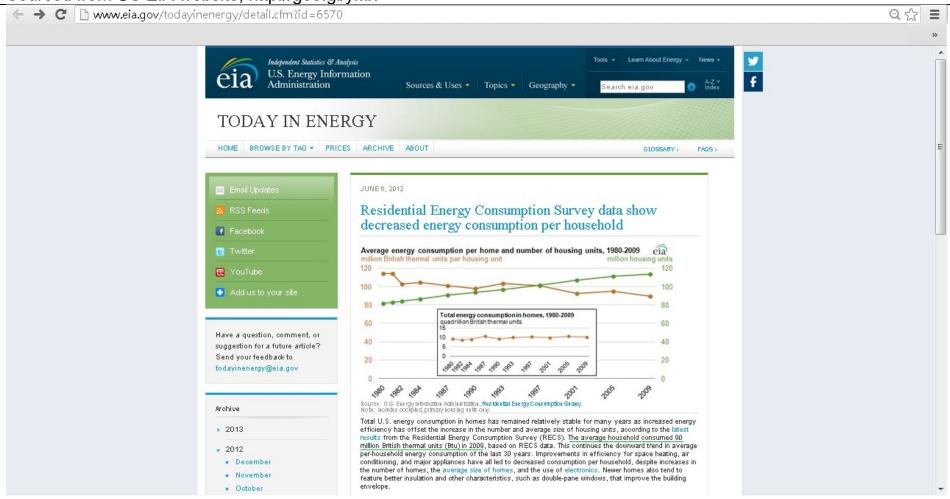
Average water use for 5 min of shower time is 10 to 25 gallons. Sourced from US EPA website, http://goo.gl/Zo8gY



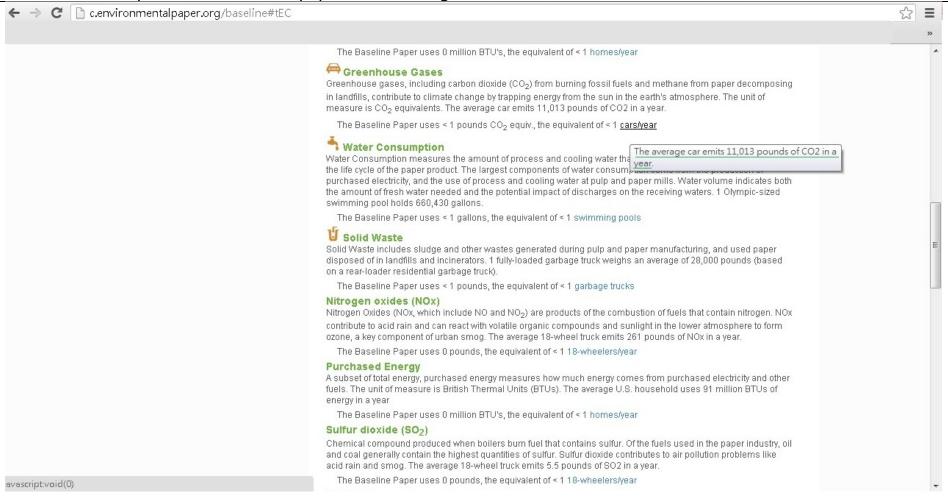
[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

EQUIVALENTS TAB REFERENCES - RECYCLED PULP PAPER

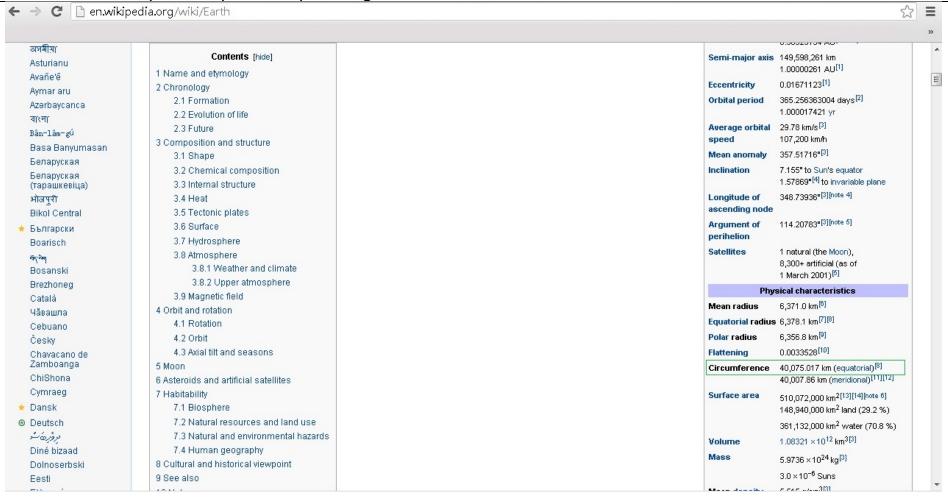
The average U.S. household consumed 90 million BTU in 2009. Sourced from US EIA website, http://goo.gl/yIIIx



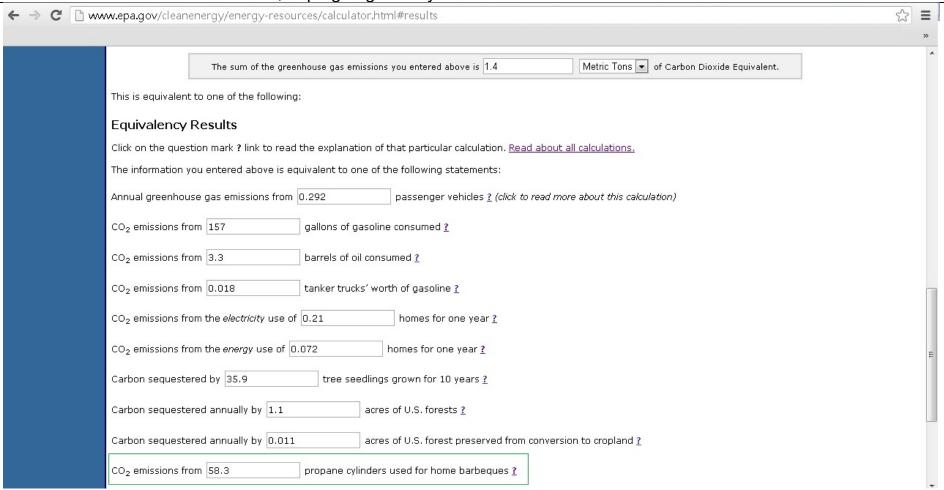
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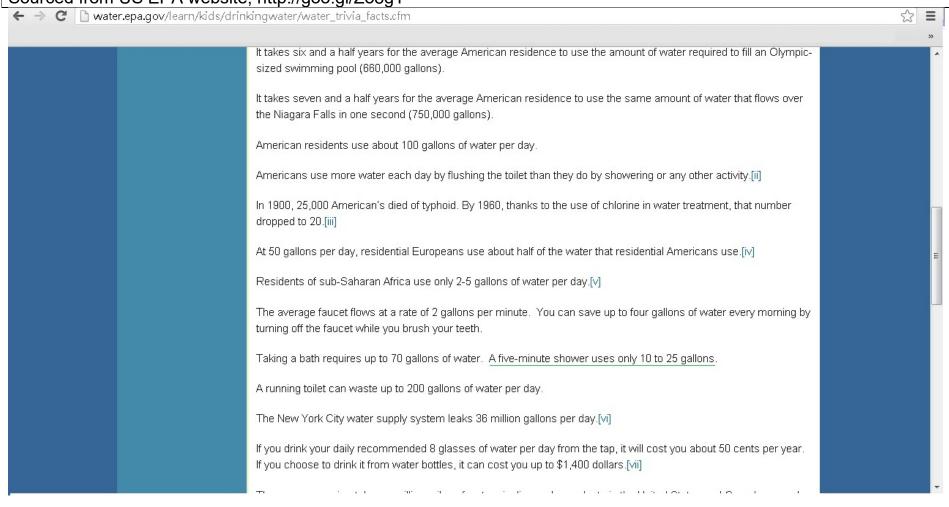
Equatorial circumference of Earth is 40,075.017 km or 24,901.5 miles. Sourced from Wikipedia, http://en.wikipedia.org/wiki/Earth



CO2 emissions based on 3,178lbs or 1.4MT is equivalent to 58.3 home barbeque propane cylinders. Sourced from EPA GHG Calculator, http://goo.gl/XkrWy



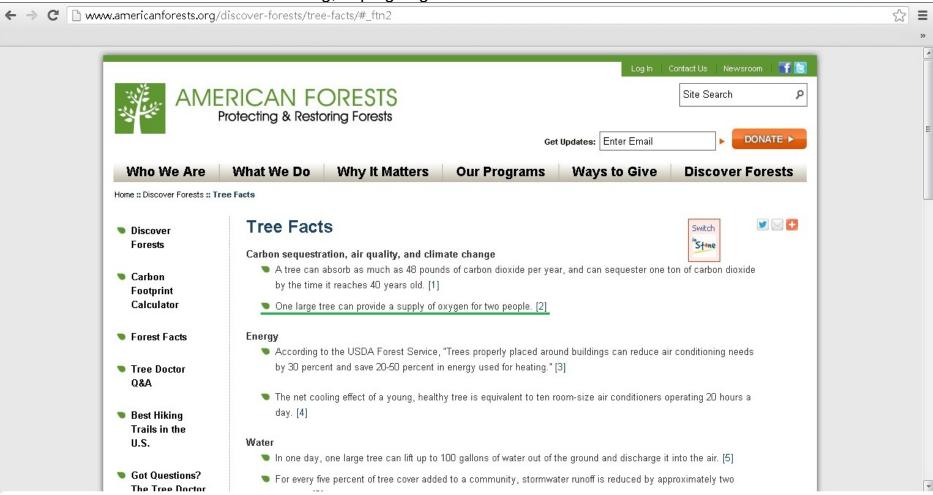
Average water use for 5 min of shower time is 10 to 25 gallons. Sourced from US EPA website, http://goo.gl/Zo8gY



[APPENDIX] REFERENCE LINKS AND SCREEN SHOTS

EQUIVALENTS TAB REFERENCES – OTHER EQUIVALENTS

"One large tree can provide a supply of oxygen for two people." Quote Sourced from American Forests.org, http://goo.gl/YxPE1



Larger dispenser bottles in the US is around 5 gallons Sourced from Wikipedia, 2.1 Bottle, http://goo.gl/DN8Bh





← → C n.wikipedia.org/wiki/Water cooler





A nee-standing design generally involves bottles or water placed spodrodwir into the dispensing machine.

Table top or kitchen worktop versions are available which utilise readily available five liter water bottles from supermarkets. These coolers use air pumps to push the water into the cooling chamber and Peltier devices to chill the water.

A new development within the water cooler market is the advent of countertop appliances which are connected to the mains and provide an instant supply of not only chilled water but also boiling hot and hot water.

Water source and purification [edit]

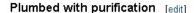
Bottle [edit]

See also: Carboy

To install the bottle, the bottle is tipped upside down and set onto the dispenser, a probe punctures the cap of the bottle and allows the water to flow into the machine's internal reservoir. These gravity-powered systems have a device to dispense water in a controlled manner.

These machines come in different sizes and vary from table units, intended for occasional use to floor-mounted units intended for heavier use. Bottled Water normally is delivered to the household or business on a regular basis, where empty bottles are exchanged for full ones. The bottle size varies with the size of the unit with the larger versions in the US using 5-US-gallon (19 L) bottles. This is also the most common size elsewhere, labelled as 18.9 litres in countries that use the metric system. These units usually do not have a place to dump excess water, only offering a small basin to catch minor spills. On the front, a lever or push button dispenses the water into a cup held beneath the spigot.

When the water container is empty, it is lifted off the top of the dispenser, and automatically seals to prevent any excess water still in the bottle from leaking.



See also: Water purification

Plumbed water coolers use tap water and therefore do not need bottles. Usually some method of purification is used.

Filtration [edit]

Filtration methods include reverse osmosis, ion exchange and activated carbon.

Distilation [edit]

Cooling and heating methods [edit]



Freestanding water cooler with bottle

"The Glad bag held about 50 pounds."

Sourced from 6abc.com, Consumer Reports: Testing garbage bags, May 10, 2012, http://goo.gl/N91WB

